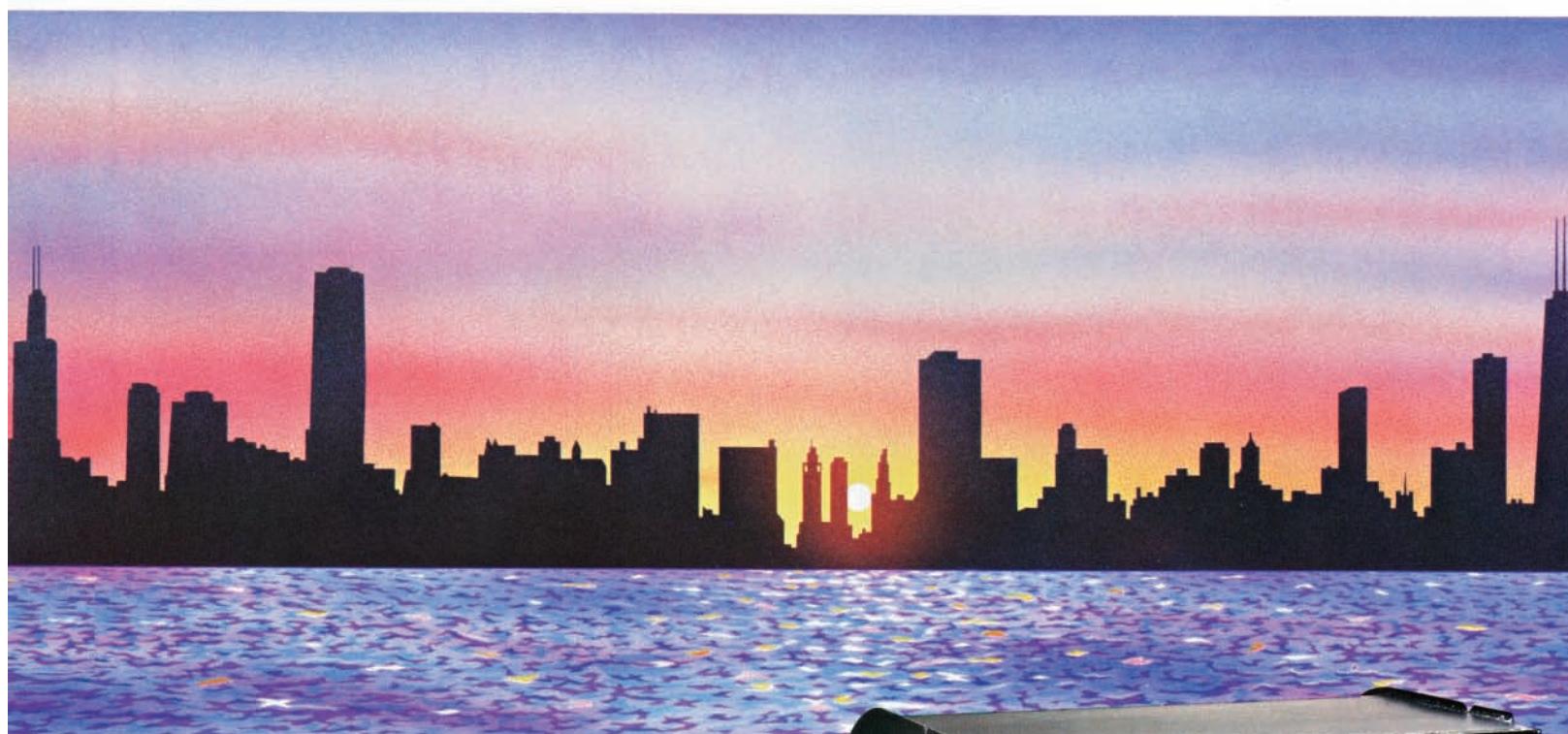


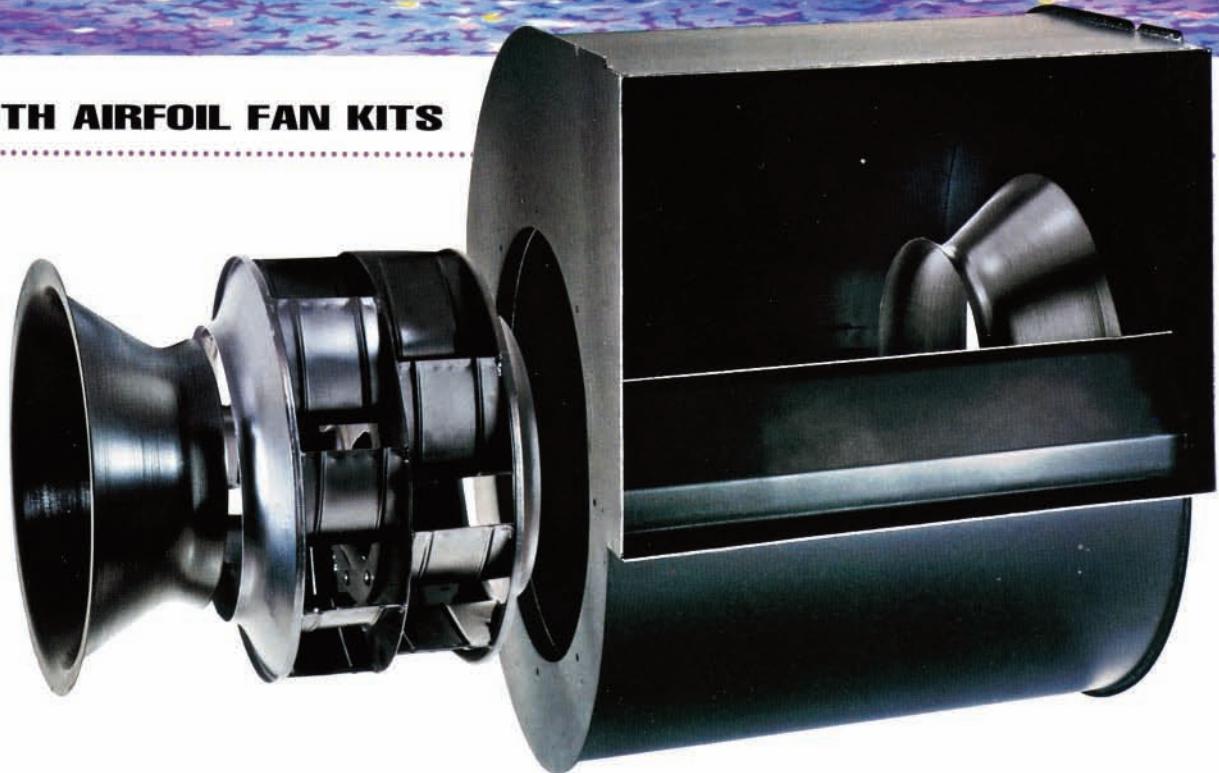
CHICAGO

BULLETIN DAF-101

D E S I G N 6 2

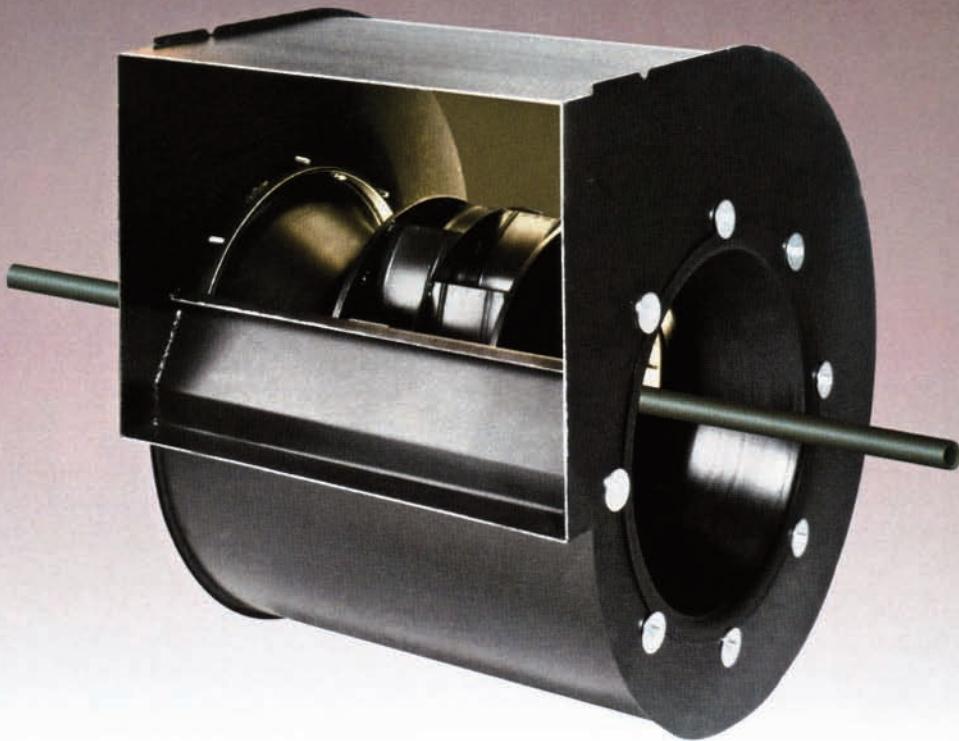


DOUBLE WIDTH AIRFOIL FAN KITS



CHICAGO BLOWER CORPORATION • 1675 GLEN ELLYN ROAD • GLENDALE HEIGHTS, ILLINOIS • U.S.A.

- WHEELS
- INLET CONES
- INLET VOLUME CONTROLS
- SHAFTS
- HOUSINGS
- SHAFT COOLER ASSEMBLIES



DOUBLE WIDTH AIRFOIL FAN KITS

Q The manufacturing of all Chicago Fans Kits is monitored by stringent Quality Control and Quality Assurance

Programs. Consistent fan quality and reliability attests to Chicago's dedication to customer satisfaction. "Our fan's most important feature is the reliability we are able to add to your product."

Chicago Blower's Airfoil Fan Kits provide the user with the flexibility to custom build a fan from individual components to meet their specific air performance and configuration requirements. With its airfoil wheel, the Fan Kit is efficient, economical and versatile. Among the components offered are airfoil wheels, inlet cones with or without integral vanes, housings and shaft coolers, as well as shafts and bearings.

UNIVERSAL APPLICATIONS

Any supply air or clean exhaust application is ideal for Chicago's Airfoil Fan Kit. The Fan Kits fill most general industrial and commercial air moving needs, including installations handling light dust, fumes or moisture. Applications include ovens,

dryers and kilns as well as pent-houses, plenums and panel walls. Airfoil Fan kits are available in fourteen sizes capable of volumes to 100,000 CFM, pressures to 15" WG, and temperatures to 800° F.

CHICAGO QUALITY

The experience gained as a leading supplier of all types of industrial and custom heavy-duty fans is reflected in the rugged construction of all Chicago built fans. It's called "Industrial Quality" and guarantees exceptional performance and reliability. If you are unsure of the suitability of a particular fan for a specific application, the Chicago air moving professionals will evaluate your needs and provide recommendations. Chicago Blower offices are located throughout North America and around the world.

CHICAGO AIRFOIL WHEEL

The airfoil blade is recognized as the industry's most efficient and quietest design, creating a smooth lifting airflow over the entire surface of the blade. Chicago's airfoil wheel has a broad efficiency curve that offers a wide operating range with more selections from each fan size. Wheels are constructed of stitch welded high strength steel with keyed straight bore. Continuously welded construction is also available. Wheels are statically and dynamically balanced.

REDUCED ENERGY COSTS

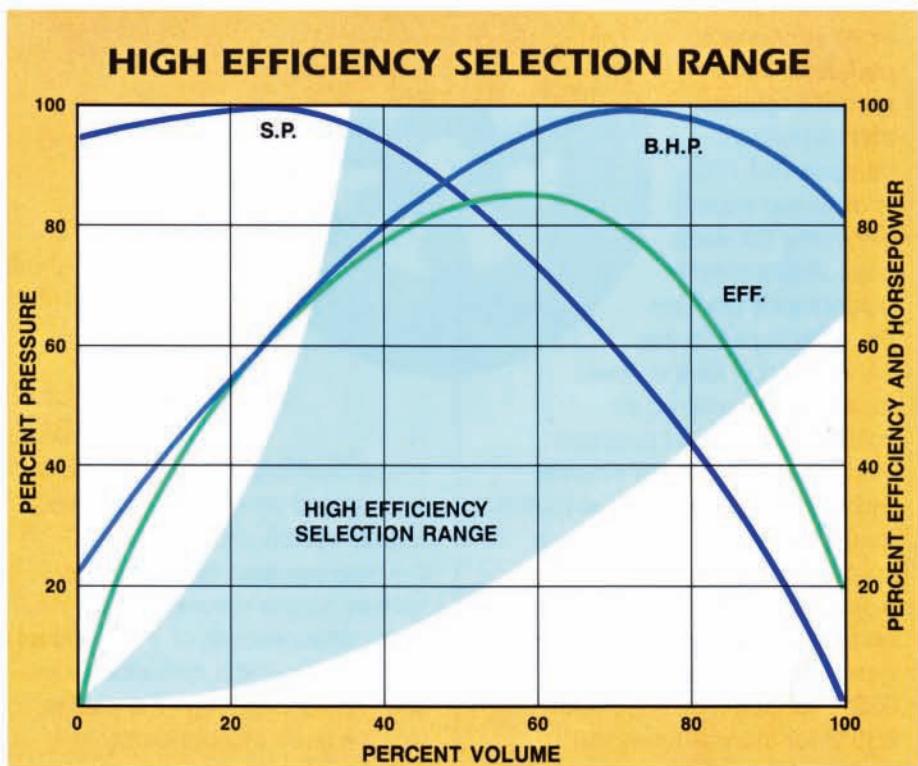
Because the airfoil blade glides through the air with less turbulence, the fan requires less horsepower to deliver comparable air volume. Since a downsized motor can then be used, energy costs will be reduced substantially. The more efficient airfoil blade also reduces noise levels significantly.

STEEP PRESSURE CURVES

Chicago's airfoil fan with its steep pressure characteristics is ideal for applications with pressure variations. Even if actual pressure should reach 30% higher than anticipated, delivered volume would be typically reduced by only 10%.



Chicago's Fan Kits feature wheels fitted with hollow true airfoil blades. Weep holes prevent moisture build-up inside the blade. Chicago's airfoil wheel will withstand temperatures to 800°F.



HOUSINGS

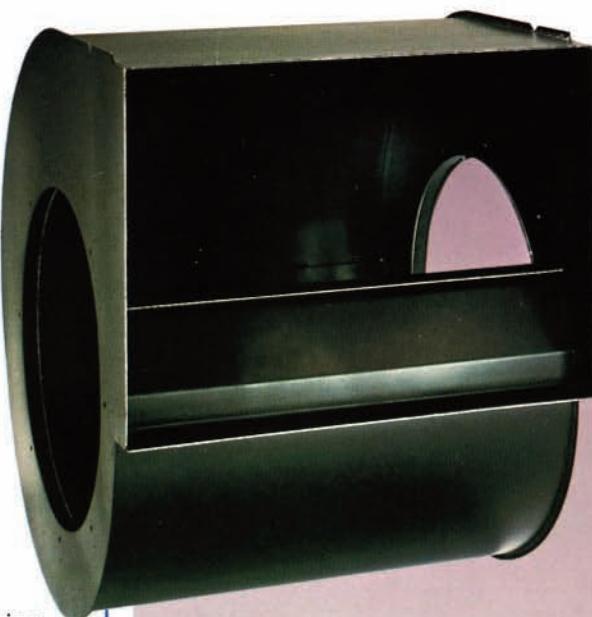
Housings are fabricated from heavy gauge steel. They are suitable for CW or CCW rotation as inlet cones are mounted on both sides. Sizes 445 and 490 include welded stiffeners.

INLET CONES

Full width cones are used with either full width housings or no housing as an open wheel installation. The cone is held to the housing with flat washers to facilitate proper positioning. A 72% cone is needed for 72% housings, or the cone can be used with no housing.

INLET VOLUME CONTROLS

The Inlet Volume Control (IVC) is ideal for variable volume systems. It provides more economical performance at reduced volumes than an outlet damper. The IVC is mounted entirely within the full width cone. Adjustable guide vanes pre-spin the entering air in the same rotation as the wheel to supply the desired air volume at the exact pressure. Additional advantages include reduced operating costs at partial load and the use of the lowest cost fixed pitch V-belt drive. Applications are limited to clean air and uncontaminated non-corrosive gases. Temperature limits are 350°F for automatic operation and 650°F for manual operation.



100% Width Inlet Cone

72% Width Housings

Same as full width, except with the narrower housing the installation needs less plenum space and will use a correspondingly shorter fan shaft. A matching 72% width inlet cone is necessary. See Width Factors on page 5 for performance corrections.

RA Housing

The Return Air fan offers increased efficiencies for high volume and low pressure applications. It is available in both full and 72% widths, with construction the same as the standard housing.

72% Width Inlet Cone



Inlet Volume Control

Shaft Cooler Assembly

SHAFT COOLER ASSEMBLY

When bearings are outside the air-stream and temperatures exceed 350°F, a shaft cooler between the bearings and the housing or plenum wall is recommended. Assemblies consist of a spun steel cooler cone and a split aluminum shaft cooler. Although the cooler may be used independently, the

use of a cooler cone will shorten the bearing centers. If the bearings are in the airstream, consult bearing manufacturer for safe temperature limits. Assemblies are suitable for field mounting.

OPEN WHEEL DATA

Turbulence is caused by sharp bends and abrupt area changes beyond the fan housing. This loss can be prevented by baffles or turning vanes. As an option, open wheel factors can be applied to compensate for the loss.

Apply the following factors to Capacity in the performance tables and maintain a minimum clearance of one wheel radius between the wheel and the wall or walls of the discharge plenum.

Open Wheel Factors

SP/VP	20.0	15.0	10.0	6.67	3.33	1.67	.84	.32
RPM	1.03	1.01	.99	.97	.96	.95	.94	.92
BHP	1.15	1.08	1.01	.95	.89	.82	.79	.73

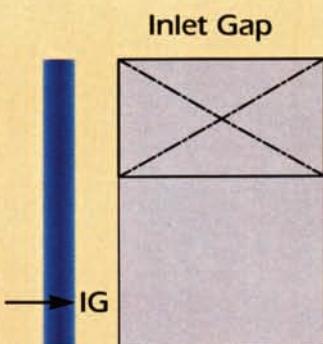
$$\text{SP/VP} = \frac{\text{Static Pressure}}{\text{Velocity Pressure}} \quad \text{VP} = (\text{OV}^* / 4005)^2$$

* Note: Assume housing is used – select OV from Rating Tables

OPEN PLENUM	IG % of Fan Size*	Multiply	
		RPM	BHP
33-1/3% or more	1.00	1.00	
30%	1.01	1.03	
25%	1.04	1.13	
20%	1.10	1.33	
15% or less	Not Recommended		

CLOSED PLENUM	70%	1.01	1.05
	60%	1.02	1.06
	50%	1.03	1.08
	40%	1.04	1.11
	33-1/3	1.05	1.16
	30% or less	Not Recommended	

* Fan Size refers to "nominal size" derived by adding a decimal point one place from the right.
Example - 122 = nominal size 12.2".



72% WIDTH FACTORS

When space limitations require the use of 72% width inlet cones, corrections must be made to attain the ratings shown in the tables.

Multiply RPM x 1.05 and BHP x 1.20. These corrections must be made before checking temperature speed factors in Table II. If a housing is required, a matching 72% housing must be specified.

PLENUM EFFECTS

When airfoil kits are used in plenums, performance will be affected by the inlet gap (IG). Correction factors must be applied to obtain catalog ratings.

Open Plenum

In an open plenum, air enters from more than one direction.

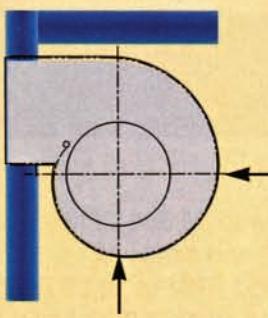
Closed Plenum

In a closed plenum, air enters only from one direction. Most efficient designs will center the fan inlet in the plenum. If the inlet is not centered, baffles should be used to prevent air spinning. These baffles should be placed in the inlet gaps on centerline from shaft to closed end of plenum and opposite the plenum inlet.

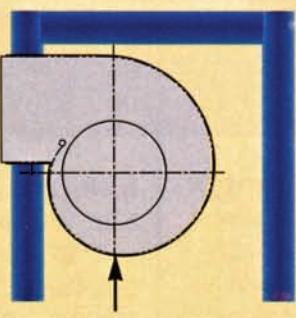
EXAMPLE:

Assume fan selected is Size 182 (nominal size 18.2"). Plenum is a closed type with an Inlet Gap (IG) of 7", which is 38% of nominal fan size. Use 40%. Using the rating table for the selected fan and the chart at right, multiply the RPM by 1.04 and the BHP by 1.11.

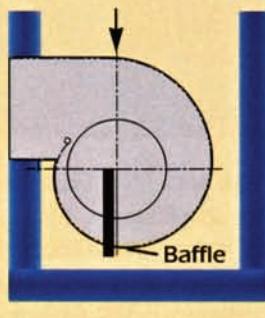
Open Plenum



Closed Plenum



Closed Plenum
with Baffle Added



Fan capacity tables are based on standard air at 70°F and sea level. For other operating conditions, correct the required Static Pressure (SP) before using the rating tables. Brake Horsepower (BHP) is corrected after the fan selection has been made.

EXAMPLE:

Select a D/62 fan kit to handle 5500 CFM at 2" SP, 120°F and 1500 feet above sea level.

- Refer to Table I. At 1500 feet and 120°F, the correction factor is 1.16.

Corrected SP is 1.16 X 2" SP = 2.32" SP at 70°F and sea level.

- Using the fan rating tables, one fan selection for 5500 CFM at 2.32" SP is a Size 150. The fan will run at 2500 RPM and require 3.48 BHP at 70°F and sea level. (Actual RPM and BHP was calculated by interpolating between the 2" and 2-1/2" SP in the tables.)

- Correct the BHP. Divide 3.48 by the correction factor (1.16). $3.48 \div 1.16 = 3.00$ BHP at 120°F and 1500' altitude.

- The wheel must be checked for maximum RPM using Table II.

a. Divide wheel operating RPM by the Wheel Deration factor for 120°F. Wheel RPM at 70°F is $2500 \text{ RPM} \div .96 = 2604$.

b. Check Size 150 rating table for maximum RPMs. The required wheel RPM of 2604 is within the safe limit of 5346.

RA DESIGN

When working with lower pressure, typically below 5" SP, and space and initial cost are primary considerations, the Design 62 DW RA fan in smaller sizes may be a better selection. The

TABLE I – Temperature and Altitude Correction

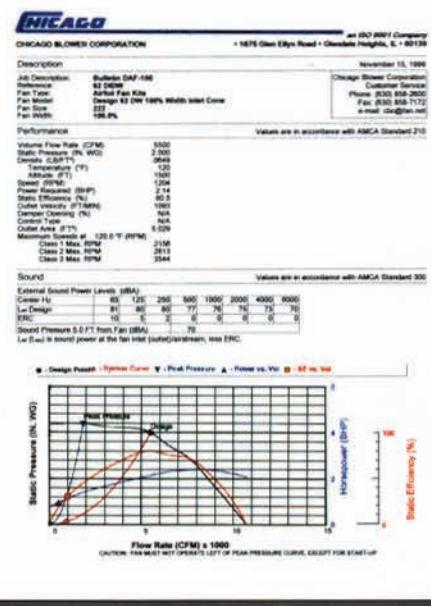
AIR TEMP (°F)	ALTITUDE (feet) with BAROMETRIC PRESSURE (HG)							
	0' 29.92	500' 29.38	1000' 28.86	1500' 28.33	2000' 27.82	3000' 26.82	4000' 25.84	5000' 24.90
-40	.79	.81	.82	.84	.85	.88	.92	.95
0	.87	.88	.90	.92	.93	.97	1.00	1.04
40	.94	.96	.96	1.00	1.01	1.05	1.09	1.13
80	1.02	1.04	1.06	1.08	1.10	1.14	1.18	1.22
120	1.09	1.11	1.13	1.16	1.18	1.22	1.27	1.31
160	1.17	1.19	1.21	1.24	1.26	1.31	1.35	1.41
200	1.25	1.27	1.29	1.32	1.34	1.39	1.44	1.50
300	1.43	1.46	1.49	1.51	1.54	1.60	1.66	1.72
400	1.62	1.65	1.68	1.71	1.75	1.81	1.88	1.95
500	1.81	1.84	1.88	1.91	1.95	2.02	2.10	2.18
600	2.00	2.04	2.07	2.11	2.15	2.23	2.32	2.40
700	2.19	2.23	2.27	2.31	2.35	2.44	2.53	2.63
800	2.38	2.42	2.48	2.51	2.56	2.65	2.75	2.86

Correction factors for temperature (F) and altitude (above sea level); standard air = .075 lbs.per cubic foot at sea level, 29.92" barometric pressure and 70° F

TABLE II – Speed Deration

Deration Factors		
TEMP (°F)	Steel Wheel	Steel Shaft
70	1.00	1.00
200	.93	1.00
300	.89	.99
400	.86	.98
500	.82	.97
600	.79	.96
700	.76	.94
800	.68	.93

Refer to Chicago Blower's Selection Program, fan.net, for performance, fan curves and sound data.



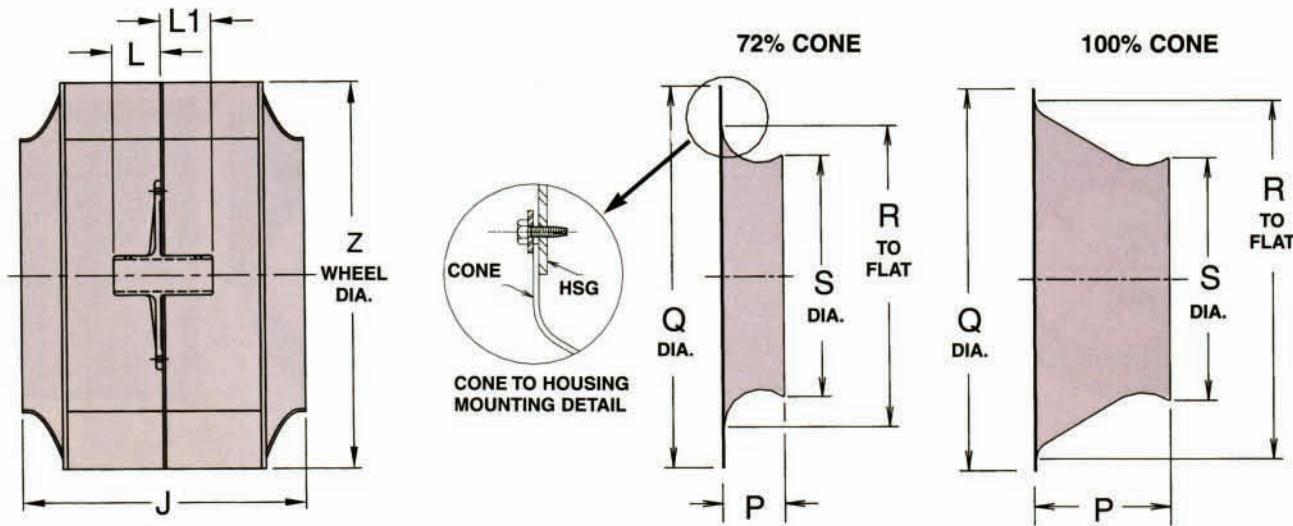
Contact your local Chicago Blower sales engineer for software and assistance.



RA Fan was specifically designed for improved efficiency and lower sound levels in low pressure, high volume applications. A typical example of an advantageous RA selection follows:

EXAMPLE:

Size 150 fan with 10,500 CFM at 1" SP, 70°F and sea level.
Std. Fan – 3950 RPM at 12.33 BHP
RA Fan – 3745 RPM at 9.97 BHP



WHEELS

FAN SIZE	Z	J	Wt.-Less Hub
135	13-7/32	9-5/8	12
150	14-9/16	10-5/8	15
165	16-3/16	11-3/4	18
182	17-13/16	13	23
200	19-11/16	14-5/16	28
222	21-9/16	15-11/16	34
245	24	17-15/32	47
270	26-7/16	19-9/32	67
300	29-1/8	21-3/16	86
330	32-3/8	23-17/32	105
365	35-9/16	25-7/8	128
402	39-3/8	28-9/16	157
445	43-7/16	31-23/32	274
490	48	35-1/32	322

INLET CONES

FAN SIZE	P		Q		R		S		WEIGHT	
	100%	72%	100%	72%	100%	72%	100%	72%	100%	72%
135	5-1/32	2-11/32	14-3/8	14-3/8	13-11/32	11-31/64	9-3/64	8-25/32	2.7	1.9
150	5-39/64	2-17/32	15-3/4	15-3/4	14-11/16	12-17/32	10	9-23/32	3.2	2.3
165	6-11/64	2-13/16	17-3/8	17-3/8	16-11/32	13-7/8	11-1/8	10-27/32	4.0	2.9
182	6-3/4	3-7/64	19-3/8	19-3/8	17-31/32	15-3/16	12-1/4	11-61/64	4.8	3.5
200	7-33/64	3-25/64	21-1/4	21-1/4	19-7/8	16-5/8	13-17/32	13-5/16	6.0	4.3
222	8-15/64	3-49/64	23-1/4	23-1/4	21-25/32	18-5/16	14-27/32	14-9/16	7.2	5.2
245	9-3/16	4-3/16	25-1/2	25-1/2	24-1/4	20-7/16	16-5/8	16-9/64	8.8	6.3
270	10-5/32	4-9/16	28	28	26-11/16	22-3/16	18-5/16	18-1/32	13.2	9.5
300	11-7/32	5-1/32	31-1/8	31-1/8	29-13/32	24-1/2	20-3/16	19-51/64	16.2	11.7
330	12-7/16	5-17/32	34-1/2	34-1/2	32-43/64	27-1/32	22-1/2	22-3/32	21.6	15.1
365	13-23/32	6-1/4	37-7/8	37-7/8	35-15/16	29-3/4	24-3/4	24-35/64	24.2	17.4
402	15-9/64	6-3/4	42-1/8	41-1/2	39-3/4	32-3/4	27-3/8	27-3/64	29.4	24.4
445	16-21/32	7-9/16	45-1/4	45-3/4	43-13/16	36-1/8	30-3/16	30	36.0	30.4
490	18-1/4	8-17/64	50-1/8	50-1/8	48-7/16	39-15/16	33-1/8	33-3/32	61.5	49.0

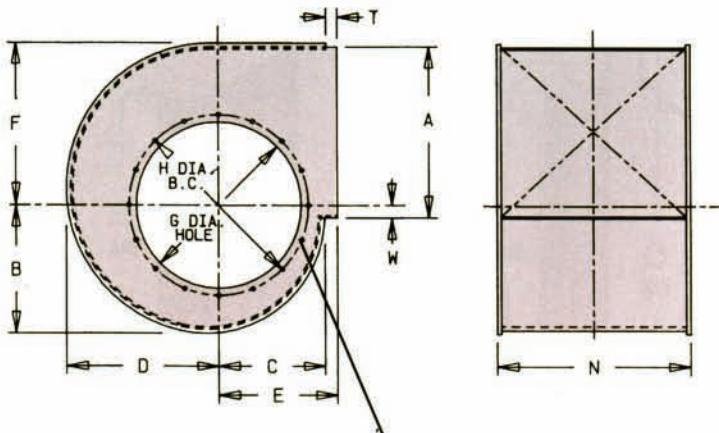
STANDARD WHEEL BORE DATA (in.) and HUB WEIGHTS (lbs.)

BORE SIZES	FAN SIZES 135 thru 182			FAN SIZES 200 thru 270			FAN SIZES 300 thru 402			FAN SIZES 445 & 490		
	L	KEYWAY	HUB	L	KEYWAY	HUB	L	KEYWAY	HUB	L	KEYWAY	HUB
15/16	2-3/16	1/4 x 1/8	5									
1-3/16	2-3/16	1/4 x 1/8	5									
1-7/16	2-3/16	3/8 x 3/16	7	3-5/8	3/8 x 3/16	15						
1-11/16	2-3/16	3/8 x 3/16	7	3-5/8	3/8 x 3/16	15	5	3/8 x 3/16	31			
1-15/16	2-3/16	1/2 x 1/4	7	3-5/8	1/2 x 1/4	18	5	1/2 x 1/4	31			
2-3/16	2-3/16	1/2 x 1/4	7	3-5/8	1/2 x 1/4	18	5	1/2 x 1/4	31			
2-7/16	2-1/4	5/8 x 5/16	10	3-5/8	5/8 x 5/16	19	3-5/8	5/8 x 5/16	31			
2-11/16	2-1/4	5/8 x 5/16	10	3-5/8	5/8 x 5/16	19	3-5/8	5/8 x 5/16	31			
2-15/16	2-1/4	3/4 x 3/8	10	3-5/8	3/4 x 3/8	21	3-5/8	3/4 x 3/8	32	4-5/8	3/4 x 3/8	66
3-3/16	2-1/4	3/4 x 1/8	10	3-5/8	3/4 x 1/8	21	3-5/8	3/4 x 1/8	32	4-5/8	3/4 x 1/8	64
3-7/16	2-1/4	7/8 x 3/16	12	3-5/8	7/8 x 3/16	20	3-5/8	7/8 x 3/16	30	4-5/8	7/8 x 3/16	78
3-11/16	2-1/4	7/8 x 3/16	12	3-5/8	7/8 x 3/16	20	3-5/8	7/8 x 3/16	30	4-5/8	7/8 x 3/16	75
3-15/16	2-1/4	1 x 1/4	12	3-5/8	1 x 1/4	20	3-5/8	1 x 1/4	30	4-5/8	1 x 1/4	72
4-3/16	2-1/4	1 x 1/4	12	3-5/8	1 x 1/4	20	3-5/8	1 x 1/4	30	4-5/8	1 x 1/4	90
4-7/16				3-5/8	1 x 1/4	30	5	1-1/4 x 1/4	40	4-5/8	1 x 1/4	86
4-11/16							5	1-1/4 x 1/4	40	4-5/8	1-1/4 x 1/4	82
4-15/16							5	1-1/4 x 1/4	40			2-3/16

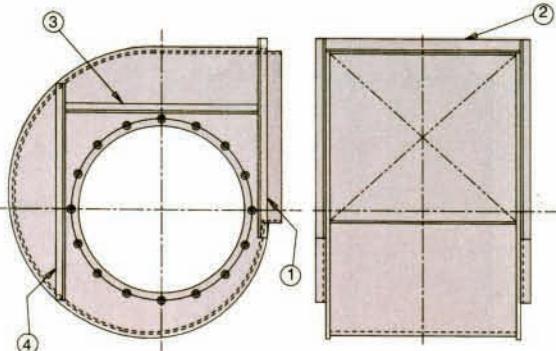
Notes: 1. Wheels available clockwise or counter-clockwise rotation. Hubs mounted on inlet side of wheel.

Hub bore tolerance: Nominal inch diameter +0.001/-0.000 in.

2. Size 135 thru 402 wheels with 1/16" increment hub bores have cast iron, straight bore hubs.


MOUNTING BOLT CIRCLE

All holes equally spaced
Sizes 135 - 182: 8 Holes .201" Diameter
Sizes 200 - 445: 16 Holes .344" Diameter
Size 490: 24 Threaded Holes 1/2-13" Diameter



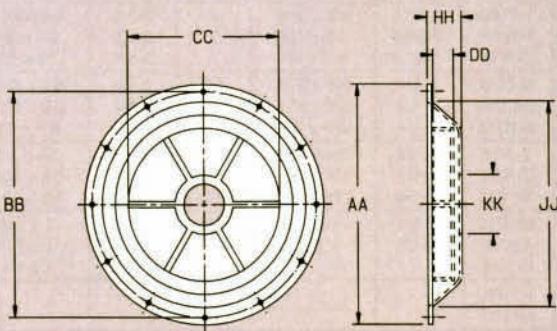
RECOMMENDED BRACING SCHEDULE	Fan Size	Angle Size (In.)	Items Req'd.
	135 - 182	1/8 x 3/4 x 3/4	3 and 4
	200 - 270	1/8 x 1/2 x 1/2	2, 3 and 4
	300 - 402	1/8 x 2 x 2	1, 2, 3 and 4
	445 - 490	Included	

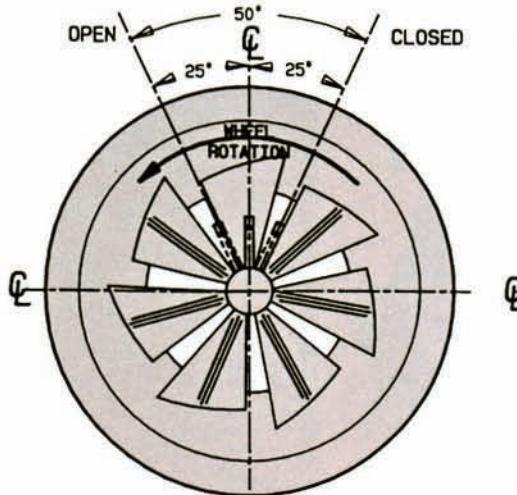
HOUSINGS

FAN SIZE	A	B	C	D	E	F	G	H	N		W	T	WGT. (lbs)	
									100%	72%			100%	72%
135	14-1/8	10-15/32	8-11/16	12-15/32	11-5/16	13-1/4	13-5/8	15	19-9/32	13-27/32	1-3/32	2-13/16	50	41
150	15-13/16	11-1/2	9-1/2	13-23/32	12-1/16	14-9/16	15-1/8	16-1/2	21-1/4	15-1/16	1-15/32	2-13/16	59	49
165	17-3/16	12-3/4	10-9/16	15-7/32	12-7/8	16-5/32	16-5/8	18-1/8	23-5/8	16-13/16	1-9/32	2-13/16	72	59
182	19-1/8	14	11-19/32	16-23/32	13-7/8	17-3/4	18-1/2	20-1/8	25-31/32	18-5/8	1-5/8	2-13/16	86	71
200	20-3/4	15-23/32	13-1/16	18-23/32	15-3/8	19-7/8	20-1/4	22-1/4	28-23/32	20-3/8	1-3/8	2-13/16	132	105
222	23-7/16	17-5/32	14-7/32	20-7/16	16-5/16	21-23/32	22-1/16	24-1/16	31-7/16	22-7/16	2-1/4	2-13/16	157	126
245	25-9/16	19	15-13/16	22-21/32	18	24-3/32	24-1/2	26-1/8	34-31/32	24-31/32	1-31/32	3-5/6	194	155
270	28-3/16	20-7/8	17-11/32	24-29/32	19-1/4	26-1/2	27	29	38-1/2	27-3/16	2-7/32	3-5/6	231	184
300	31-9/16	22-15/16	19-1/32	27-3/8	20-7/8	29-1/8	29-3/4	32-3/16	42-7/16	30-3/8	2-31/32	3-5/6	280	224
330	34-3/8	25-3/8	21-1/16	30-5/16	22-9/16	32-1/4	33	35-3/8	47-7/32	33-25/32	2-19/32	3-7/16	370	302
365	38-5/16	27-27/32	23-1/16	33-1/4	24-5/8	35-3/8	36-5/16	38-3/4	51-27/32	37-1/4	3-7/16	3-13/16	445	364
402	42	30-3/4	25-15/32	36-3/4	27-1/2	39-1/8	40	43	57-1/2	41-1/16	3-3/8	4-3/16	547	446
445	46-1/2	33-27/32	28	40-1/2	30-1/16	43-1/8	44	46-1/2	63-7/16	45-7/16	3-29/32	5	801	670
490	51-1/16	37-11/32	30-29/32	44-11/16	32-15/16	47-9/16	48-3/4	51-1/4	70-3/32	50-5/32	3-31/32	5-1/2	982	819

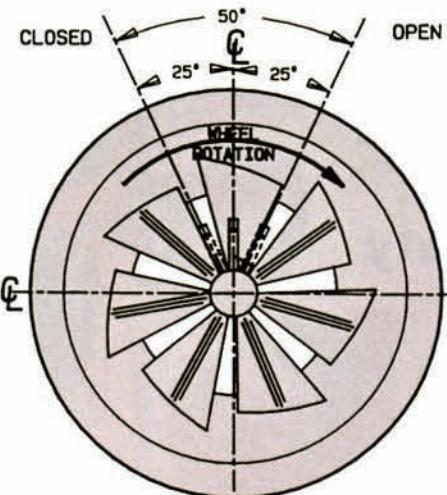
SHAFT COOLER ASSEMBLY

BORE RANGE	AA (O.A. Dia.)	BB (B.C. Dia.)	HH	JJ (To Flat)	KK (Shaft)	WHEEL	
						CC	DD
15/16	15-1/2	14-1/2	2-11/16	13	2-1/2	4	1-1/2
1-3/16 thru 1-11/16	15-1/2	14-1/2	2-11/16	13	2-1/2	6	1-1/2
1-15/16 thru 2-3/16	15-1/2	14-1/2	2-11/16	13	2-1/2	8	2
2-7/16 thru 3-3/16	20-1/2	19-1/4	2-15/16	17-1/2	5	8	2
3-7/16 thru 4-15/16	20-1/2	19-1/4	2-15/16	17-1/2	5	13	2

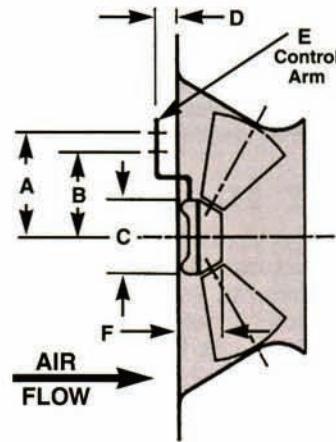




Inlet Side of CW Fan
CW IVC Shown



Inlet Side of CCW Fan
CCW IVC Shown



INLET VOLUME CONTROL

FAN SIZE	CENTER SIZE	A		B		C		D		E		F		WEIGHT (lbs)
		350°F	650°F	350°F	650°F	350/650°F	350°F	650°F	350°F	350/650°F	650°F	350/650°F	350/650°F	
135	2-1/2	6-5/16	6-1/16	NA	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	10		
150	2-1/2	6-5/16	6-1/16	NA	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	11		
165	2-1/2	6-5/16	6-1/16	NA	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	12		
182	2-1/2	7-1/8	6-1/16	6-1/16	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	13		
200	2-1/2	7-1/8	6-1/16	6-1/16	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	16		
222	2-1/2	7-1/8	6-1/16	6-1/16	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	18		
245	2-1/2	7-1/8	6-1/16	6-1/16	NA	6-1/4	1-3/4	3-1/8	3/16 x 1	1/4 x 1-1/2	2-11/16	21		
270	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	28		
300	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	31		
300	5	11-23/32	NA	10-7/32	NA	10-3/8	-1-3/16	NA	3/8 x 1	NA	4-1/4	31		
330	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	40		
330	5	11-23/32	NA	10-7/32	NA	10-3/8	-1-3/16	NA	3/8 x 1	NA	4-1/4	40		
365	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	49		
365	5	11-23/32	NA	10-7/32	NA	10-3/8	-1-3/16	NA	3/8 x 1	NA	4-1/4	49		
402	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	78		
402	5	11-23/32	NA	10-7/32	NA	10-3/8	-1-3/16	NA	3/8 x 1	NA	4-1/4	78		
445	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	90		
445	5	11-23/32	NA	10-7/32	NA	10-3/8	-1-3/16	NA	3/8 x 1	NA	4-1/4	90		
490	3-1/2	8	6-1/16	6-1/16	5-1/16	7-7/8	1-13/16	3-1/4	3/8 x 1	1/4 x 1-1/2	3-7/32	110		
490	5	11-23/32	NA	10-7/32	NA	10-3/8	-1-3/16	NA	3/8 x 1	NA	4-1/4	110		

NA – Not Available

CENTER SIZE	MAX. SHAFT DIA. THRU I.V.C.
2-1/2	2-3/36
3-1/2	3-1/2
5	4-11/16

NOTES:

- For overall I.V.C. dimensions, see Inlet Cone details on page 21.
- Actuating linkage to be furnished by customer for attachment to control arm.
- 350°F Bolt Hole Diameter at "A", 17/32".
650°F Bolt Hole Diameter at "A", 3/8".
- 2-1/2" Center, Bolt Hole Diameter at "B", 1/4".
3-1/2" Center, Bolt Hole Diameter at "B", 3/8".
5" Center, Bolt Hole Diameter at "B", 17/32".

Formulae for Calculating Operating Torque (T) in Ft. Lbs.

$$T = .086 \left(\frac{D}{10} \right)^4 \left(\frac{N}{1000} \right)^2$$

D = Effective Wheel Diameter (in.)
N = Operating RPM

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