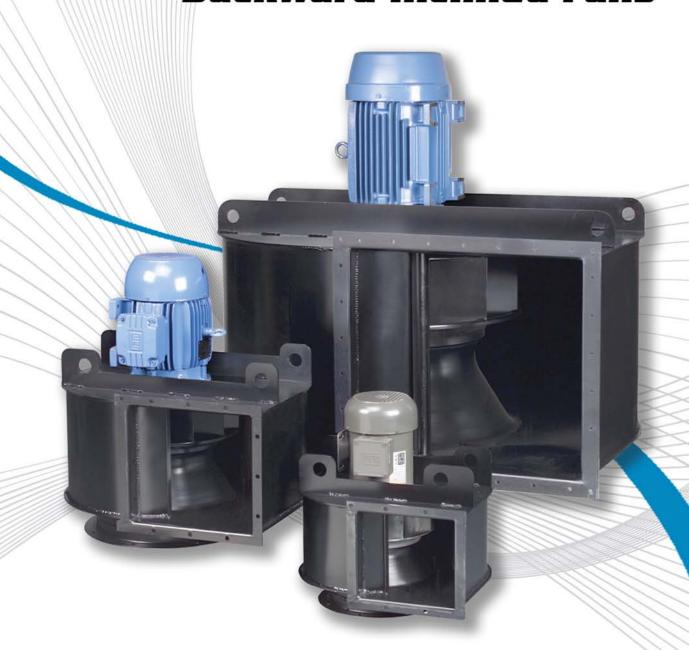
DESIGN 64 PBI

Packaged Backward Inclined Fans



An ISO 9001 Company



Packaged Backward Inclined Fans

Developed initially for the dust collector industry, Chicago's new Packaged Backward Inclined (PBI) fan is also ideal for an expanding range of applications, such as laser cutters, air filtration, and pneumatic conveying, up to 150°F. Chicago's PBI fan is also the perfect replacement for older, less reliable fans. The rugged PBI fan provides the performance you need and the reliability you want, backed by **Chicago's 3-year warranty.**

Chicago's PBI fan is the right choice for your requirements, designed to increase the stable operating range by over 20%. This enables you to offer a wider performance range and thereby eliminate fan sizes. Chicago's Design 64 PBI fan is offered in 12 sizes from 122 to 365 and in standard widths of 100% through 40%. With the available motor speeds, a PBI fan will meet all your necessary performance and physical specifications.

Since Chicago's PBI is a direct drive fan, initial cost is less and belt drive problems are eliminated – periodic belt adjustments, belt squeal, horsepower guesswork. It all adds up to a more energy efficient, more dependable fan. In fact, Chicago's run tested PBI fan's most important benefit is the reliability we add to your product.

Chicago Blower representatives located throughout North America and around the globe welcome the opportunity to discuss and evaluate your application. Put Chicago Blower's experience and "Industrial Quality" fan building expertise to work for you.



This typical dust collector installation for a laser cutter recirculates the clean exhaust within the facility. The optional outlet damper, outlet transition and outlet silencer complete the installation.

The Performance you need... the Reliability you want!

New High Performance Wheel

Chicago has developed a new wheel for the PBI fan. The wheel uses heavy backward inclined steel blades for maximum performance in hostile environments. The PBI wheel, coupled with the streamlined inlet, virtually eliminates vibration and reduces noise levels dramatically.

Rugged Housing

Heavy gauge steel and added drive side support gussets contribute to extended vibration-free operation, critical for any installation. Continuous welding of housing assures air tight seams. The fan's support gussets have four built-in lifting eyes for easy balanced lifting.

Punched Flanged Outlet/Inlet

Equipped as standard, both the inlet and outlet are flanged and punched for easier installation. The outlet flange allows for bolting of ductwork, dampers, silencers or screens directly to the fan. An optional universal inlet flange that bolts to the equipment has a larger opening and larger diameter bolt circle.

C-Face Motor Mount

Allows C-face motors to mount directly to the fan housing, creating an airtight fit-up with no shaft seal. As the motor weight is also centered over the wheel, stability is improved when running in the vertical position.

Withstands Adverse Environments

Since some dust collector fans are installed outside the facility and subject to year-round environments, the C-face motor is bolted directly to the housing and caulked with adhesive sealant to provide weather-proofing and keep water out.





Refer to Chicago Blower's fan.net for performance, fan curves and sound data.

For software and assistance, visit ChicagoBlower.com

Available Options

Square Housing

The PBI fan is also available in the square housing pioneered by Chicago Blower. Housings have welded air-tight seams with all edges flanged for exceptional rigidity, thereby allowing the fan to be installed in any of four discharge positions.



C Construction.

Outlet Damper

Outlet dampers are often selected as a low cost option for varying the airflow. Dampers have punched flanges on both ends to simplify fan and duct connections. Opposed acting blades are standard with parallel blades available.

Alternate Widths

To reach more precise performance requirements, alternate widths from 100% to 40% are readily available. For other widths consult the factory.

Inlet/Outlet Screens

Welded steel screen mounts entirely within the inlet cone. Outlet screens are of expanded metal design and bolted to the outlet flange.

Access Door

A flush mounted rectangular access door is available for quick inspection and clean-out of material build-up. The door features quick opening tension clamps with neoprene gasket.

Drain

PBI fans can be furnished with a half coupling drain and plug to facilitate convenient and easy power washing.

Spark Resistant Construction

For spark resistant construction, AMCA Type C consists of aluminum inlet cone and buffer between wheel backplate and housing. AMCA Type B construction is also available.

Fan Selection

Page 5 contains multi-rating tables for Design 64 PBI fans. Each section provides data for a particular motor speed. Under each pressure (SP) rating, the Volume (CFM) and horsepower (BHP) is listed for each fan size. For pressures not provided in the tables, simply interpolate between two given pressures.

Example: 5000 CFM, 150°F, 1000' elevation, 5"SP

- From the Correction Table, the correction factor for 150°F and 1000' elevation is 1.19. (Round to 1.20 for easy conversion.)
- 2. The equivalent SP at 70°F and sea level equals 5" SP X 1.20 = 6" SP.
- Enter the table at 6" SP. You would select a Size 150 PBI at 3500 RPM for 5086 CFM, requiring 7.86 BHP
- 4. To correct the BHP to 150°F and 1000' elevation, divide by the same correction factor. 7.86/1.20 = 6.55 BHP.

TEMPERATURE AND ALTITUDE CORRECTION

AIR		Al	LTITUDE	(feet) wi	ith BARC	METRIC	PRESS	URE (HC	ā)	
TEMP	0	500	1000	1500	2000	2500	3000	3500	4000	5000
(F°)	29.92	29.38	28.86	28.33	27.82	27.31	26.82	26.32	25.84	24.90
-15	.79	.81	.82	.84	.85	.87	.88	.90	.96	1.00
0	.87	.88	.90	.92	.93	.95	.97	.99	1.00	1.04
70	1.00	1.02	1.04	1.06	1.08	1.10	1.12	1.14	1.16	1.20
100	1.06	1.08	1.10	1.12	1.14	1.16	1.18	1.20	1.22	1.27
150	1.15	1.17	1.19	1.22	1.24	1.26	1.28	1.31	1.33	1.38
200	1.25	1.27	1.29	1.32	1.34	1.36	1.39	1.42	1.44	1.50
250	1.34	1.36	1.39	1.41	1.44	1.47	1.49	1.52	1.55	1.61
300	1.43	1.46	1.49	1.51	1.54	1.57	1.60	1.63	1.66	1.72
350	1.53	1.56	1.58	1.61	1.64	1.67	1.70	1.74	1.77	1.84
400	1.62	1.65	1.68	1.71	1.75	1.78	1.81	1.84	1.88	1.95
500	1.81	1.84	1.88	1.91	1.95	1.98	2.02	2.06	2.10	2.18
600	2.00	2.04	2.07	2.11	2.15	2.19	2.23	2.27	2.32	2.40
650	2.09	2.13	2.17	2.21	2.25	2.29	2.34	2.38	2.43	2.52
700	2.19	2.23	2.27	2.31	2.35	2.40	2.44	2.49	2.53	2.63
800	2.38	2.42	2.48	2.51	2.56	2.60	2.65	2.70	2.75	2.86

Correction factors for temperature (F) and altitude (above sea level): standard air = .075 lbs. per cubic foot at sea level, 29.92" barometric pressure and 70° F



Chicago Blower Corporation certifies that the Design 64 PBI Fans shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and comply with the requirements of the AMCA Certified Ratings Program.

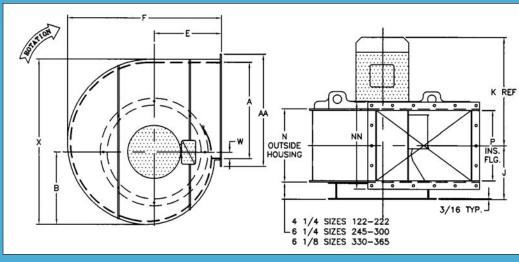
Design 64 PBI Performance Ratings

3500	RPM						
FAN SIZE	0"SP CFM BHP	1"SP CFM BHP	2"SP CFM BHP	3"SP CFM BHP	4"SP CFM BHP	5"SP CFM BHP	6"SP CFM BHP
122 135 150	3555 2.38 4758 3.87 6527 6.55	3359 2.56 4540 4.13 6282 6.92	3177 2.68 4337 4.30 6053 7.18	2988 2.78 4136 4.44 5832 7.39	2770 2.86 3919 4.56 5605 7.57	2500 2.89 3670 4.65 5361 7.73	2154 2.85 3370 4.70 5086 7.86
165 182 200 222	8687 10.56 12061 20.46 15858 32.15 21834 54.79	8416 11.07 11689 20.92 15465 32.95 21400 55.97	8160 11.43 11337 21.30 15074 33.48 20960 56.72	7915 11.73 11000 21.63 14698 33.94 20535 57.40	7615 12.06 10672 21.90 14334 34.34 20121 58.00	7419 12.24 10347 22.14 13975 34.69 19716 58.54	7149 12.44 10021 22.33 13620 34.99 19318 59.02
FAN SIZE	7"SP CFM BHP	8"SP CFM BHP	9"SP CFM BHP	10"SP CFM BHP	11"SP CFM BHP	12"SP CFM BHP	13"SP CFM BHP
122 135 150	1709 2.64 3003 4.67 4768 7.94	2552 4.48 4394 7.95	3953 7.84	3431 7.53			
165 182 200 222	6852 12.62 9688 22.49 13263 35.25 18922 59.45	6518 12.75 9343 22.61 12900 35.47 18526 59.84	6138 12.82 8980 22.68 12528 35.65 18127 60.17	5703 12.73 8595 22.71 12143 35.78 17723 60.47	5203 12.79 8181 22.68 11740 35.87 17309 60.71	4629 12.18 7734 22.58 11315 35.90 16884 60.91	7249 22.38 10865 35.87 16444 61.06
FAN SIZE	14"SP CFM BHP	15"SP CFM BHP	16"SP CFM BHP	17"SP CFM BHP	18"SP CFM BHP	19"SP CFM BHP	20"SP CFM BHP
182 200 222	6719 22.06 10385 35.76 15987 61.15	6139 21.59 9872 35.55 15508 61.15	9320 35.23 15007 61.13	8727 34.77 14479 61.00	13921 60.77	13332 60.42	12707 59.93
FAN SIZE	21"SP CFM BHP	22"SP CFM BHP	23"SP CFM BHP				
222	12043 59.28	11339 58.45	10590 57.39				
1760	RPM						
FAN SIZE	0"SP CFM BHP	1"SP CFM BHP	2"SP CFM BHP	3"SP CFM BHP	4"SP CFM BHP	5"SP CFM BHP	6"SP CFM BHP
122 135 150	1788 0.30 2393 0.49 3282 0.83	1399 0.36 1976 0.58 2824 0.96	1306 0.57 2228 1.01				
165 182 200	4368 1.35 6065 2.60 7974 4.09	3863 1.52 5374 2.78 7216 4.36	3294 1.62 4714 2.87 6504 4.51	2369 1.56 3921 2.87 5720 4.56	4739 4.49		
222 245 270	10980 6.97 14082 9.44 18847 15.34	10127 7.37 13348 10.34 18024 16.61	9334 7.60 12747 10.92 17333 17.45	8520 7.74 12162 11.38 16701 18.11	7593 7.78 11457 11.80 16025 18.70	6463 7.64 10499 12.15 15026 19.26	9151 12.20 14141 19.73
300 330 365	26679 29.02 35510 46.73 46102 72.21	25755 30.95 34483 49.38 44974 75.72	24945 32.30 33561 51.34 43939 78.45	24204 33.32 32724 52.86 42996 80.61	23459 34.14 31917 54.09 42105 82.40	22642 34.83 31088 55.14 41224 83.92	21682 35.37 30185 56.05 40314 85.26
FAN SIZE	7"SP CFM BHP	8"SP CFM BHP	9"SP CFM BHP	10"SP CFM BHP	11'SP CFM BHP	12"SP CFM BHP	13"SP CFM BHP
270 300 330 365	12730 19.89 20509 35.69 29154 56.80 39334 86.44	10873 19.32 19053 35.63 27944 57.33 38242 87.46	17243 35.00 26500 57.52 36999 88.27	15010 33.67 24772 57.21 35564 88.78	22705 56.23 33896 88.84	31955 88.32	29699 87.03
1160 F		1805	0,000	OUGD.	AUGD.	- IIO	allon
FAN SIZE	0"SP CFM BHP	1"SP CFM BHP	2"SP CFM BHP	3"SP CFM BHP	4"SP CFM BHP	5"SP CFM BHP	6"SP CFM BHP
122 135 150	1179 0.09 1577 0.14 2163 0.24	1293 0.28					
165 182 200	2879 0.38 3993 0.74 5256 1.17	2020 0.47 2964 0.83 4140 1.30	2636 1.24				
222 245 270	7237 1.99 9281 2.70 12422 4.39	5994 2.19 8288 3.17 11297 5.06	4574 2.21 7196 3.45 10251 5.45	4930 3.30 8489 5.70			
300 330 365	17584 8.31 23404 13.38 30385 20.67	16291 9.34 21949 14.84 28767 22.66	15145 9.90 20710 15.67 27401 23.86	13597 10.21 19284 16.24 25988 24.72	11083 9.96 17246 16.46 24200 25.31	14173 15.87 21712 25.38	18196 24.44

Notes:

- 1. Performance certified is for installation type B Free inlet, Ducted outlet.
- 2. Performance ratings do not include the effects of appurtenances (accessories).
- 3. Power ratings (BHP) do not include transmission losses.
- 4. Ratings at 70F, 0.075 lbs/ft³ Density, Sea Level Elevation.

Design 64 PBI Scroll Housing Dimensions



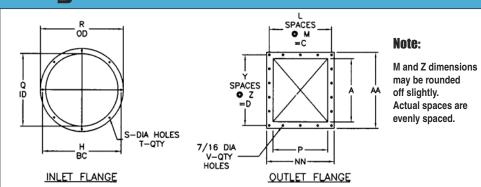
Clockwise Rotation

All Dimensions in Inches

"K" dimension is approximate based upon motor frame and TEFC motors.

FAN	Wheel													Motor Frame		Total	FAN
SIZE	Dia.	Α	В	E	F	J	К	N	Р	W	Х	AA	NN	Min.	Max.	Weight	SIZE
122	12-5/8	13-3/4	10-7/8	9-15/16	22-13/16	9-1/8	17-7/16	9-3/4	9-3/8	3/4	24-3/8	17-11/16	13-3/8	143TC	184TC	157	122
135	13-7/8	15-1/4	12-1/16	10-3/16	25-1/16	9-5/8	21-1/4	10-3/4	10-3/8	13/16	27	19-3/16	14-3/8	143TC	215TC	181	135
150	15-3/8	16-13/16	13-1/4	11-3/4	27-7/16	10-1/8	21-3/4	11-3/4	11-3/8	7/8	29-11/16	20-3/4	15-3/8	143TC	215TC	205	150
165	16-7/8	18-7/16	14-1/2	12-11/16	29-7/8	10-11/16	26-11/16	12-7/8	12-1/2	15/16	32-1/2	22-7/16	16-1/2	143TC	256TC	231	165
182	18-5/8	20-3/8	16	13-13/16	32-3/4	11-3/8	33-5/8	14-1/4	13-7/8	15/16	35-15/16	24-1/2	17-7/8	143TC	326TSC	327	182
200	20-3/8	22-3/8	17-1/2	14-15/16	35-11/16	12-1/16	34-5/16	15-5/8	15-1/4	1-1/8	39-1/4	26-3/8	19-1/4	182TC	326TSC	395	200
222	22-5/8	24-7/8	19-3/8	16-3/8	39-3/8	12-7/8	35-1/8	17-1/4	16-7/8	1-1/4	43-1/2	28-7/8	20-15/16	182TC	326TC	458	222
245	25	27-3/8	21-1/4	18-13/16	44-1/16	15-3/4	36	18-15/16	18-9/16	1-3/8	47-3/4	31-3/8	22-5/8	213TC	326TC	581	245
270	27-1/2	30-1/16	23-3/8	20-5/8	48-3/8	16-11/16	36-15/16	20-13/16	20-7/16	1-7/16	52-1/2	34-1/8	24-1/2	213TC	326TC	697	270
300	30-1/2	33-9/16	26	22-5/8	53-1/2	17-13/16	38-1/16	23-1/8	22-3/4	1-11/16	58-3/8	37-5/8	26-3/4	213TC	326TC	832	300
330	33-1/2	36-7/8	28-1/2	24-11/16	58-9/16	18-9/16	36-11/16	24-7/8	24-7/8	1-7/8	64	40-7/8	28-7/8	284TC	365TC	1318	330
365	36-1/2	40-1/4	31	27-3/16	64-3/16	19-3/4	37-7/8	27-1/4	27-1/4	2	69-3/4	44-1/4	31-1/4	284TC	365TC	1469	365

Flange Dimensions



FAN SIZE	Wheel Dia.	С	D	н	L	М	Q	R	S	Т	٧	Υ	z	FAN SIZE
122	12-5/8	11-3/8	15-11/16	14-3/8	2	5-11/16	12-7/8	16	9/16	8	8	2	7-27/32	122
135	13-7/8	12-3/8	17-3/16	15-15/16	2	6-3/16	14-1/4	17-3/4	9/16	8	8	2	8-19/32	135
150	15-3/8	13-3/8	18-3/4	17-1/2	2	6-11/16	15-3/4	19-1/4	9/16	8	10	3	6-1/4	150
165	16-7/8	14-1/2	20-7/16	19-3/8	2	7-1/4	17-5/8	21-1/8	9/16	8	10	3	6-13/16	165
182	18-5/8	15-7/8	22-1/2	21-1/2	2	7-15/16	19-5/8	23-1/2	9/16	12	10	3	7-1/2	182
200	20-3/8	17-1/4	24-3/8	23-1/2	3	5-3/4	21-5/8	25-1/2	9/16	12	12	3	8-1/8	200
222	22-5/8	18-15/16	26-7/8	26-1/8	3	6-5/16	24-1/4	28-1/8	9/16	12	14	4	6-23/32	222
245	25	20-5/8	29-3/8	28-3/4	3	6-7/8	26-5/8	30-3/4	9/16	16	14	4	7-11/32	245
270	27-1/2	22-1/2	32-1/8	31-5/8	3	7-1/2	29-5/8	33-3/4	9/16	16	14	4	8-1/32	270
300	30-1/2	24-3/4	35-5/8	35-1/4	3	8-1/4	33-1/8	37-1/4	9/16	16	16	5	7-1/8	300
330	33-1/2	26-7/8	38-7/8	38-3/4	5	5-3/8	36-3/8	40-3/8	9/16	16	24	7	5-9/16	330
365	36-1/2	29-7/32	42-1/4	42	5	5-27/32	39-5/8	43-5/8	9/16	16	24	7	6-1/32	365

Discharge and Rotation

Position of Discharge and Rotation (viewed from the drive side)

Clockwise shown,

Clockwise shown, Counterclockwise available









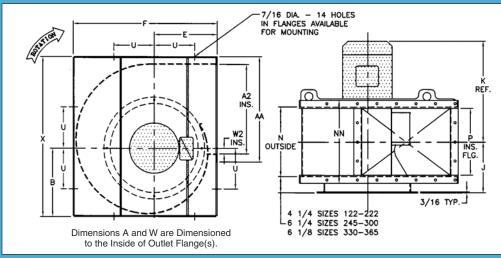








Design 64 PBI **Square Housing Dimensions**



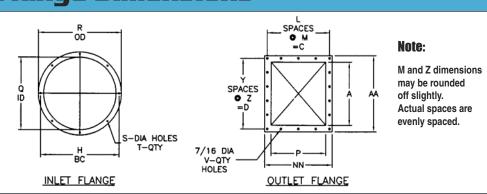
Clockwise Rotation

All Dimensions in Inches

"K" dimension is approximate based upon motor frame and TEFC motors.

FAN	Wheel														Motor Frame		Total	FAN
SIZE	Dia.	Α	В	E	F	J	K	N	Р	U	W	Х	AA	NN	Min.	Max.	Weight	SIZE
122	12-5/8	13-9/16	10-7/8	9-15/16	22-13/16	9-1/8	17-7/16	9-3/4	9-3/8	7	21/32	25-7/8	17-11/16	13-3/8	143TC	184TC	185	122
135	13-7/8	15-1/16	12-1/16	10-13/16	25-1/16	9-5/8	21-1/4	10-3/4	10-3/8	8	23/32	28-1/2	19-3/16	14-3/8	143TC	215TC	212	135
150	15-3/8	16-5/8	13-1/4	11-3/4	27-7/16	10-1/8	21-3/4	11-3/4	11-3/8	8	25/32	31-3/16	20-3/4	15-3/8	143TC	215TC	240	150
165	16-7/8	18-1/4	14-1/2	12-11/16	29-7/8	10-11/16	26-11/16	12-7/8	12-1/2	9	27/32	34	22-7/16	16-1/2	143TC	256TC	271	165
182	18-5/8	20-1/8	16	13-13/16	32-3/4	11-3/8	33-5/8	14-1/4	13-3/4	11	13/16	37-1/2	24-1/2	17-7/8	143TC	326TSC	391	182
200	20-3/8	22-1/8	17-1/2	14-15/16	35-11/16	12-1/16	34-5/16	15-5/8	15-1/8	11	1	40-1/4	26-3/8	19-1/4	182TC	326TSC	467	200
222	22-5/8	24-5/8	19-3/8	16-3/8	39-3/8	12-7/8	35-1/8	17-1/4	16-3/4	11	1-1/8	45	28-7/8	20-15/16	182TC	326TC	542	222
245	25	27-1/8	21-1/4	18-13/16	44-1/16	15-3/4	36	18-15/16	18-7/16	12	1-1/4	49-1/4	31-3/8	22-5/8	213TC	326TC	681	245
270	27-1/2	29-13/16	23-3/8	20-5/8	48-3/8	16-11/16	36-15/16	20-13/16	20-5/16	13	1-5/16	54	34-1/8	24-1/2	213TC	326TC	813	270
300	30-1/2	33-5/16	26	22-5/8	53-1/2	17-13/16	38-1/16	23-1/8	22-5/8	13	1-9/16	59-7/8	37-5/8	26-3/4	213TC	326TC	968	300
330	33-1/2	36-5/8	28-1/2	24-11/16	58-9/16	18-9/16	38-11/16	24-7/8	24-3/8	14	1-3/4	65-1/2	40-7/8	28-7/8	284TC	365TC	1482	330
365	36-1/2	40	31	27-3/16	64-3/16	19-3/4	37-7/8	27-1/4	26-3/4	16	1-7/8	71-1/4	44-1/4	31-1/4	284TC	365TC	1658	365

Flange Dimensions



FAN SIZE	Wheel Dia.	С	D	Н	L	M	Q	R	s	Т	٧	Υ	Z	FAN SIZE
122	12-5/8	11-3/8	15-11/16	14-3/8	2	5-11/16	12-7/8	16	9/16	8	8	2	7-27/32	122
135	13-7/8	12-3/8	17-3/16	15-15/16	2	6-3/16	14-1/4	17-3/4	9/16	8	8	2	8-19/32	135
150	15-3/8	13-3/8	18-3/4	17-1/2	2	6-11/16	15-3/4	19-1/4	9/16	8	10	3	6-1/4	150
165	16-7/8	14-1/2	20-7/16	19-3/8	2	7-1/4	17-5/8	21-1/8	9/16	8	10	3	6-13/16	165
182	18-5/8	15-7/8	22-1/2	21-1/2	2	7-15/16	19-5/8	23-1/2	9/16	12	10	3	7-1/2	182
200	20-3/8	17-1/4	24-3/8	23-1/2	3	5-3/4	21-5/8	25-1/2	9/16	12	12	3	8-1/8	200
222	22-5/8	18-15/16	26-7/8	26-1/8	3	6-5/16	24-1/4	28-1/8	9/16	12	14	4	6-23/32	222
245	25	20-5/8	29-3/8	28-3/4	3	6-7/8	26-5/8	30-3/4	9/16	16	14	4	7-11/32	245
270	27-1/2	22-1/2	32-1/8	31-5/8	3	7-1/2	29-5/8	33-3/4	9/16	16	14	4	8-1/32	270
300	30-1/2	24-3/4	35-5/8	35-1/4	3	8-1/4	33-1/8	37-1/4	9/16	16	16	5	7-1/8	300
330	33-1/2	26-7/8	38-15/16	38-3/4	5	5-3/8	36-3/8	40-3/8	9/16	16	24	7	5-9/16	330
365	36-1/2	29-7/32	42-7/32	42	5	5-27/32	39-5/8	43-5/8	9/16	16	24	7	6-1/32	365

Discharge and Rotation

Position of Discharge and Rotation (viewed from the drive side)

















Chicago Blower Fans are also manufactured worldwide:

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